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# Material Safety Data Sheet

## (REFRIGERANT R417A)

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**R-417A SEASON BRAND**

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### IDENTIFICATION OF THE SUBSTANCE/ PREPARATION AND THE COMPANY/UNDERTAKING

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### COMPOSITION/INFORMATION ON INGREDIENTS

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CHEMICAL NATURE OF THE PREPARATION	MIXTURE BASED ON:	
	R600 (ISOBUTANE)	CAS: 106-97-8
	R125 (PENTAFLUOROETHANE)	CAS: 354-33-6
	R134a (1,1,1,2-TETRAFLUOROETHANE)	CAS: 811-97-2

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### HAZARDS IDENTIFICATION

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MOST IMPORTANT HAZARDS	-
PHYSICAL AND CHEMICAL HAZARDS	Thermal decomposition giving toxic and corrosive products.

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### FIRST AID MEASURES

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GENERAL ADVICE	-
INHALATION	Move to fresh air. Oxygen or artificial respiration if needed. In case of persistent problems: Consult a doctor.
SKIN CONTACT	Frostbite: treat as thermal burns.
EYE CONTACT	Wash immediately, abundantly and thoroughly with water. If irritation persists, consult an ophthalmologist.
PROTECTION OF FIRST-AIDERS	In case of insufficient ventilation, wear suitable respiratory equipment.
INFORMATION FOR DOCTORS	Do not administer catecholamines (because of the cardiac effect caused by the product.)

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## FIRE FIGHTING MEASURES

SPECIFIC HAZARDS	Thermal decomposition giving toxic and corrosive products. Hydrogen fluoride Carbon oxides One of the components of this preparation gives flammable mixtures with air.
SPECIFIC METHODS	Cool containers/tanks with water spray. Prohibit all sources of sparks and ignition-Do not smoke.
SPECIAL PROTECTIVE EQUIPMENT FOR FIREFIGHTERS	Wear a self-contained breathing apparatus and protective suit.

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## ACCIDENTAL RELEASE MEASURES

PERSONAL PROTECTION	Avoid contact with skin and eyes and inhalation of vapours. Wear personal protective equipment. In enclosed areas: ventilate or wear a self-contained breathing apparatus (risk of anoxia). Do not smoke.
ENVIRONMENT PROTECTION	Minimize as much as possible discharge into the environment.

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## HANDLING AND STORAGE

Technical measures /Precautions	Storage and handling precautions applicable to products: GAS UNDER PRESSURE. Ensure appropriate exhaust and ventilation at machinery.
Safe handling advice	Prohibit ignition sources and contact with hot surfaces-DO NOT SMOKE.
Technical measures /Storage conditions	Store at ambient temperature in the original container. Keep away from naked flames, hot surfaces and sources of ignition. Keep in a cool, well-ventilated place. Protect full containers from sources of heat to avoid overpressurization.
Recommended To be avoided	Ordinary steel. Alloys containing more than 2% of magnesium. Plastic materials.

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## EXPOSURE CONTROLS/PERSONAL PROTECTION

PROTECTIVE PROVISIONS	Ensure sufficient air exchange and/or exhaust in work areas.	
CONTROL PARAMETHERS	-	
Exposure Limits	R-134a	VME=1000ppm
	R600	VME=1000ppm
	R125	VME=1000ppm
PERSONAL PROTECTION EQUIPMENT	-	
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.	
Hand protection	Gloves	
Eye protection	Safety glasses.	

## PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE (20°C)	Liquefied gas
COLOUR	colourless
ODOUR	Slightly ether-like
pH	Not applicable
BOILING POINT/RANGE	-38.0°C
FLASH POINT	No flash point (in the test conditions)
VAPOR PRESSURE	(25°C): 1.13MPa (11.3bar)
	(50°C): 2.11MPa (21.1bar)
	(70°C): 3.26Mpa (32.6bar)
VAPOUR DENSITY	At the boiling point: 4.54kg/m3
DENSITY	(25°C): 1133kg/m3
	(50°C): 1004kg/m3
	(70°C): 861kg/m3
PARTITION COEFFICIENT (noctanol/water)	log Pow=0.21(R32)-log Pow=1.48(R125)-log Pow=1.06(R134a)
OTHER DATA	R134a: Does not dissociate in water. Critical temperature: 89°C Critical pressure: 4.64MPa

## STABILITY AND REACTIVITY

CONDITIONS TO AVOID	Avoid contact with flames and red hot metallic surfaces.
HAZARDOUS DECOMPOSITION PRODUCTS	Thermal decomposition into toxic products containing fluorine. Hydrogen fluoride (hydrofluoric acid) Carbon oxides.
FURTHER INFORMATION	The product is stable under normal handling and storage conditions.

## TOXICOLOGICAL INFORMATION

ACUTE TOXICITY	-
Inhalation	Experimental effects on animals: FORANE 134a, FORANE 600, FORANE 125 Practically not harmful by inhalation. No mortality in rat at 500000ppm/4h. As with other volatile aliphatic halogenated compounds, through vapour accumulation and/or inhalation of large quantities, the product can cause: Loss of consciousness and cardiac disorders aggravated by stress and lack of

LOCAL EFFECTS	oxygen: risk of mortality.
Skin-contact	-
CHRONIC TOXICITY	Ejection of liquefied gas: frostbite possible. FORANE 134a, FORANE 600, FORANE 125 Studies of prolonged inhalation in animals have not shown sub-chronic toxic effects. (rat/3 months/Inhalation: 50000ppm)
SPECIFIC EFFECTS	
GENOTOXICITY	According to available experimental data: FORANE 134a, FORANE 600, FORANE 125: Not: genotoxic.
CARCINOGENICITY	FORANE 134a Experimentation on animals has not shown clear evidence of carcinogenic effect. (rat/Inhalation " oral route)
REPRODUCTIVE TOXICITY	Foetal development: R134a, R600, R125 According to available experiment data: Absence of toxic effects for foetal development (Inhalation/rat-rabbit) Fertility: According to limited available data in animals: FORANE 134a Absence of toxic effects on fertility (mouse/Inhalation)

## ECOLOGICAL INFORMATION

-SUBSTANCE CONCERNED	FORANE 600
PERSISTENCE/DEGRADABILITY	-
In water	Not readily biodegradable: 5% after 28d
BIOACCUMULATION	Practically not bioaccumulable: log Pow =0.21(measured)
-SUBSTANCE CONCERNED	FORANE 125
MOBILITY	Rapid evaporation: t1/2 life= 3.2h (estimated)
PRESISTENCE/DEGRADBILITY	-
In water	Not readily biodegradable 5% after 28d
In air	Degradation in the troposphere: t1/2 life= 28.3y (estimated) Ozone depletion potential: ODP (R11=1) =0 Global warming potential (GWP): (HGWP) =0.58
In soils and sediments	Slight adsorption: log Koc= 1.3-1.7
BIOACCUMULATION	Practically not bioaccumulable: log Koc=1.48
-SUBSTANCE CONCERNED	FORANE 134a
MOBILITY	Rapid evaporation; t1/2 life= 3h(estimated)
PERSISTENCE/DEGRADABILITY	-
In water	Not readily biodegradable: 3% after 28d
In air	Degradation in the atmosphere: 3% after 28d Ozone depletion potential: ODP(R-11=1)= 0 Global warming potential (GWP)= 0.26
BIOACCUMULATION	Practically not bioaccumulable: log Pow= 1.06

## DISPOSAL CONSIDERATIONS

DISPOSAL OF PRODUCT	Recycle or incinerate at an approved waste disposal site only.
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## TRANSPORTATION INFORMATION

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UN Number	3163
ADR/RID	Class: 2.2 Item (letter): 2jA
Prescriptions	Labels: 2 H.I. Nr/ID Nr: 20/3340
IMDG	Class: 2.2 UN Nr (IMDG): 3340
Prescriptions	Labels: 2.2
IATA	Class: 2.2 UN Nr (IATA) or ID Nr: 3340
Prescriptions	Labels: 2.2

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## REGULATORY INFORMATION

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EEC DIRECTIVE	-
SAFETY DATA SHEETS	D.91/155/EEC amended by D.93/112/EEC: Dangerous substances and preparations
EC CLASSIFICATION/LABELLING	-
DANGEROUS PREPARATIONS	D.88/379/EEC amended by D.93/18/EEC (3 <sup>rd</sup> ATP) Not classified as dangerous
SUBSTANCE DAMAGING TO THE OZONE LAYER	EC Regulation N <sup>o</sup> 3093/94 of 15.12.94
INVENTORIES	EINECS (EU): conforms TSCA (USA): conforms

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